

## ***CLEANING RECOMMENDATIONS***

The Protech Sol-ar series of architectural powder coating are organic coatings that need to be cleaned and maintained regularly to ensure that the decorative and protective properties of the coating are retained.

This procedure is an integral part of the warranty given for gloss and color retention as well as chalking.

### **The conditions are as follows:**

- Regular washing of the coating with a solution of warm water and mild detergent using a soft cloth or a sponge.
- Temperature of the part to be cleaned shall not exceed 80°F (27°C).
- For removal of oil and grease, isopropyl alcohol can be used.
- The cleaning solution shall not be allowed to be in contact with the powder film for more than 30 minutes.
- After cleaning the surface shall be completely rinsed with clean cold water.
- A record of all cleaning schedule and frequencies shall be kept and documented.